



Side-by-Side Box Beam Bridge Life-Cycle Cost Analysis

For Better Investment and Engineering Decisions

By

Nabil Grace, Ph.D., PE
University Distinguished Professor
Director, Center for Innovative Materials Center (CIMR)
Chair, Civil Engineering Department

Elin Jensen, Ph.D.
Associate Professor
Civil Engineering Department

Lawrence Technological University, MI.

US-Japan Workshop
Sapporo, Hokkaido, Japan
October, 2009

*Sponsored by
National Science Foundation*



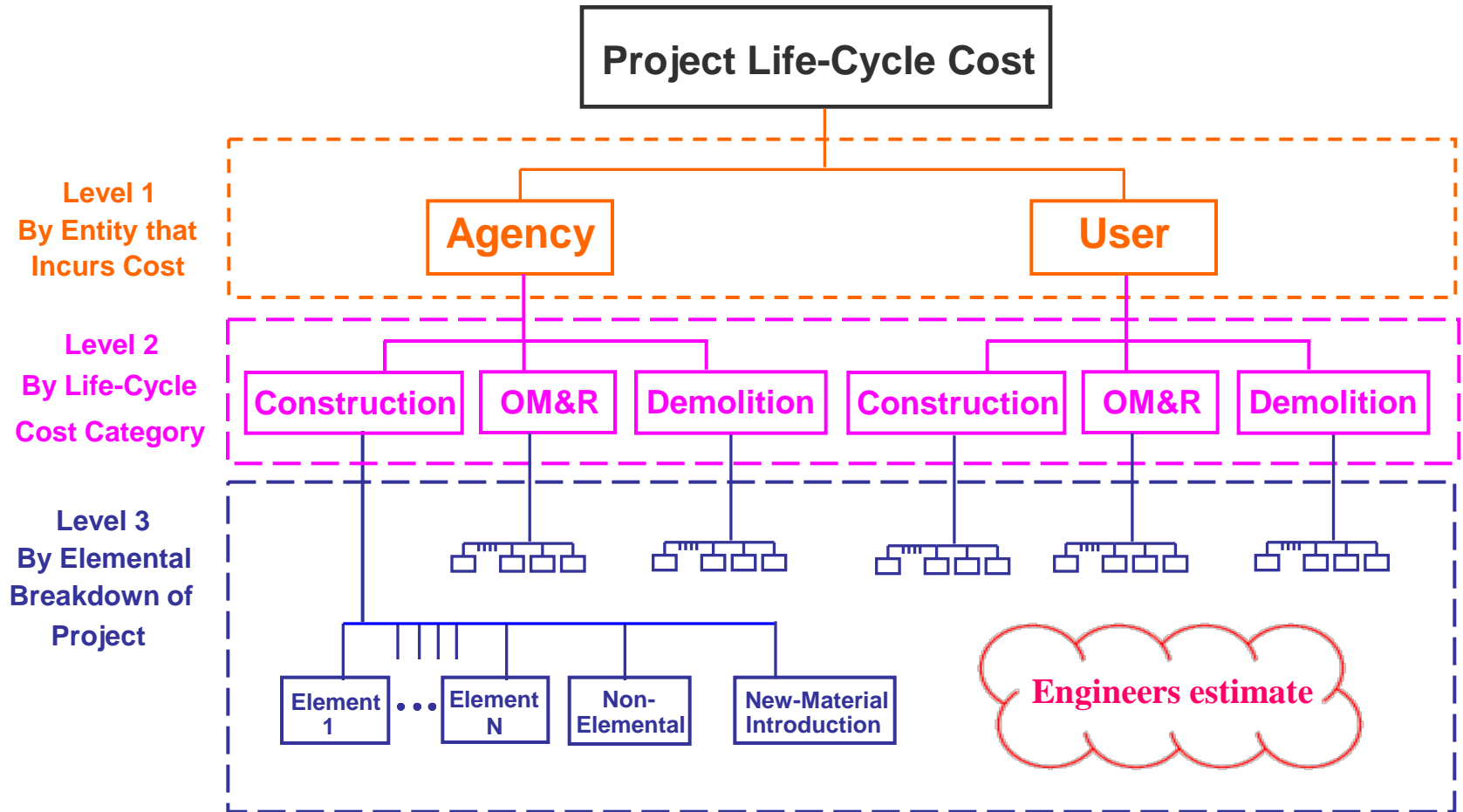


The LCCA Methodology

- Establish design alternatives
- Determine activity timing
- Estimate costs (agency and user)
- Compute life-cycle costs
- Analyze the results



Classification of Project LCC





User Cost

$$\text{Travel time Costs} = \left(\frac{L}{S_a} - \frac{L}{S_n} \right) \times AADT \times N \times w$$

L = length of affected roadway over which cars drive;

S_a = traffic speed during bridge work activity;

S_n = normal traffic speed;

$AADT$ = Annual Average Daily Traffic;

N = number of days of road work;

w = hourly time value of drivers;

$$\text{Vehicle Operating Costs} = \left(\frac{L}{S_a} - \frac{L}{S_n} \right) \times AADT \times N \times r$$

r = hourly vehicle operating cost;

$$\text{Crash Costs} = L \times AADT \times N \times (A_a - A_n) \times c_a$$

A_a = during-construction accident rates per vehicle-mile;

A_n = normal accident rates per vehicle-mile;

c_a = cost per accident.



Inflation and Discounting

The real discount rate (r)

$$\begin{aligned} r &= [(1 + d) / (1 + i)] - 1 \\ &= (d - i) / (1 + i) \\ &\approx d - i \end{aligned}$$

Where: r = real discount rate,

i = inflation rate,

d = nominal discount rate

(also called interest rate, funding rate)



LCC Calculations

$$LCC = \sum_{t=0}^T \frac{C_t}{(1+r)^t}$$

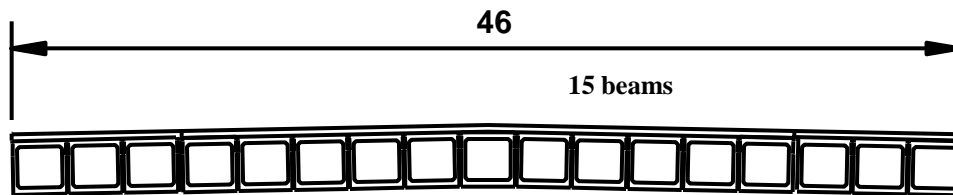
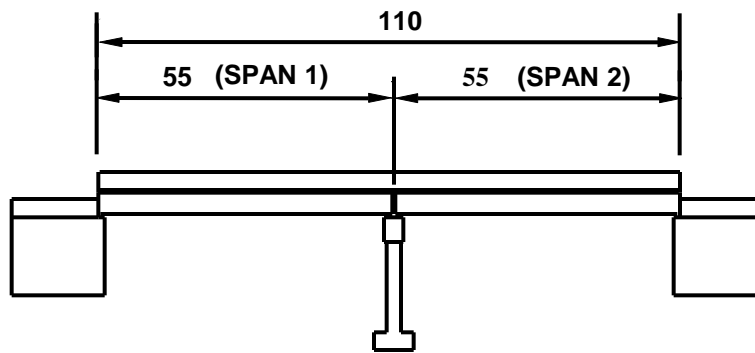
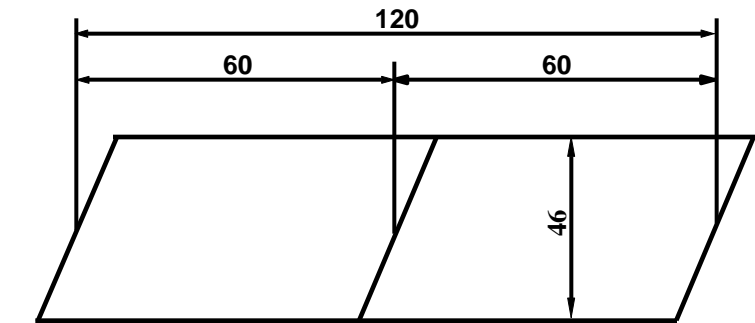
C_t = sum of all costs incurred at time t

r = real discount rate for converting time t costs

T = number of time periods in the analysis period

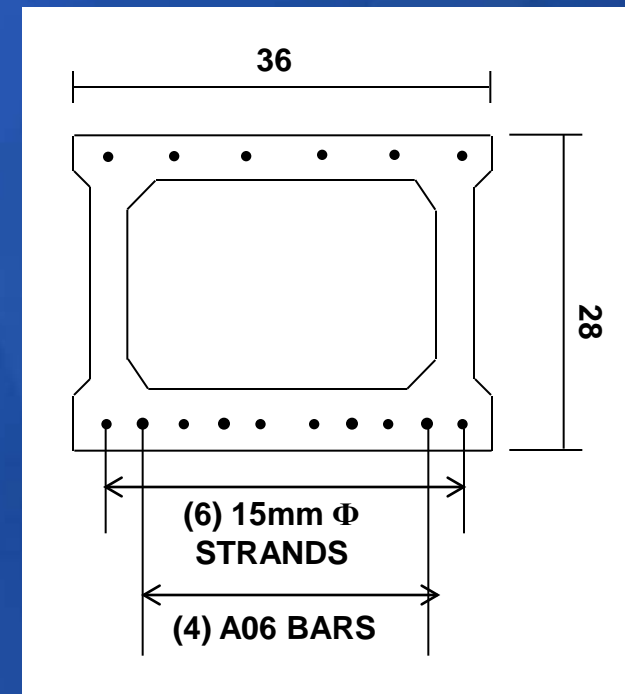
General Plan of Bridge

Case Study



Bridge dimensions are in ft.

Dimensions are in inch





Establish Design Alternatives

- **Bridge with black steel reinforcement and with cathodic protection**
- **Bridge with epoxy-coated steel reinforcement**
- **Bridge with CFRP reinforcement**



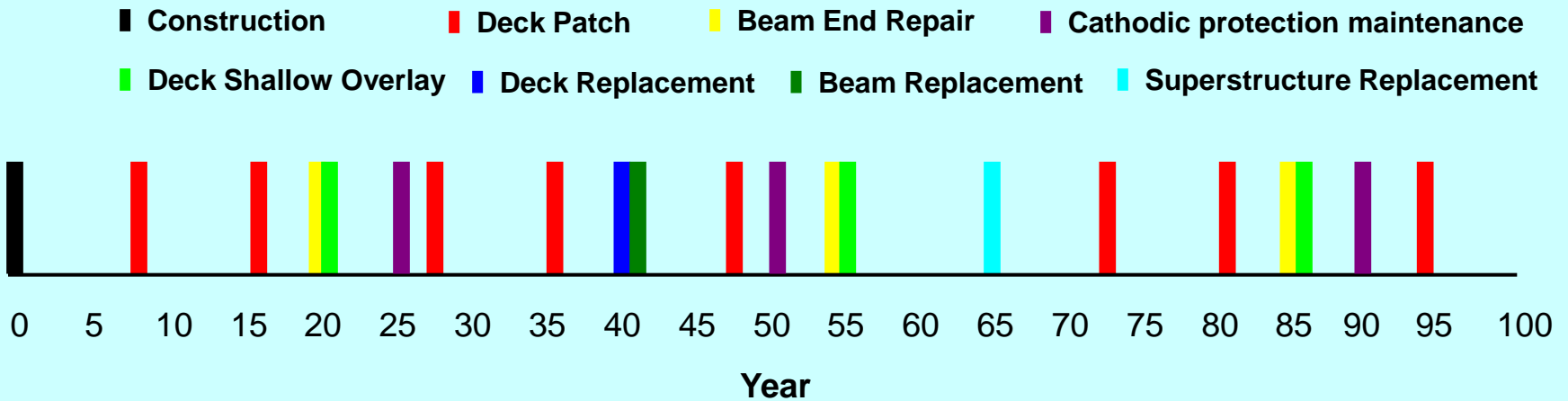
The LCCA Methodology

- Establish design alternatives
- Determine activity timing
- Estimate costs (agency and user)
- Compute life-cycle costs
- Analyze the results



Determine Activity Timing

Activity Timeline of Black Steel Bridge



Routine inspection every two years

Detailed inspection every five years

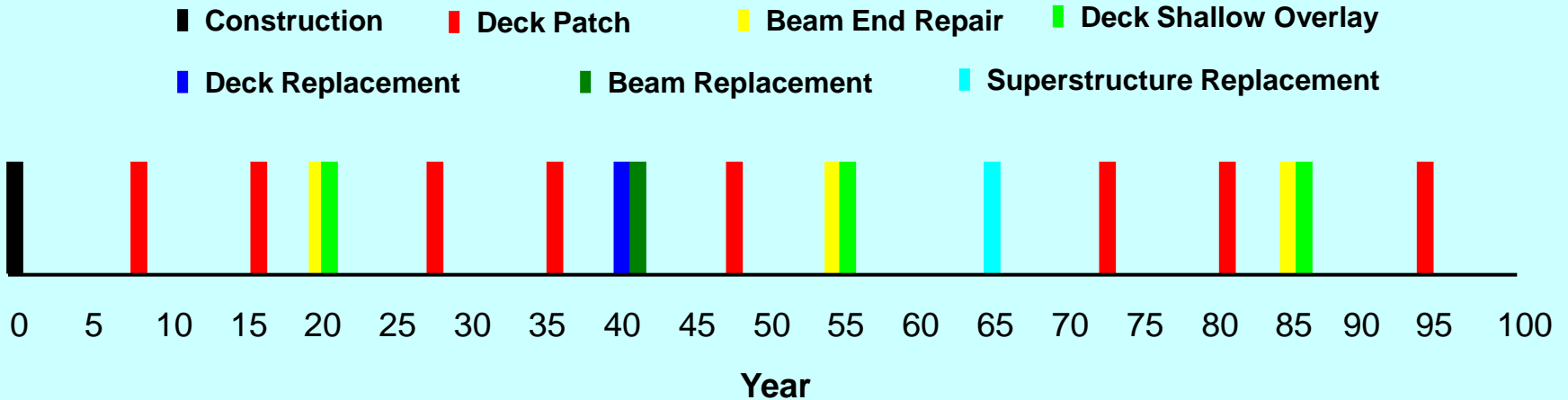
Cathodic protection maintenance every year



Determine Activity Timing

The same activity timing with black steel bridge
except cathodic protection activity

Activity Timeline of Epoxy-coated Steel Bridge



Routine inspection every two years

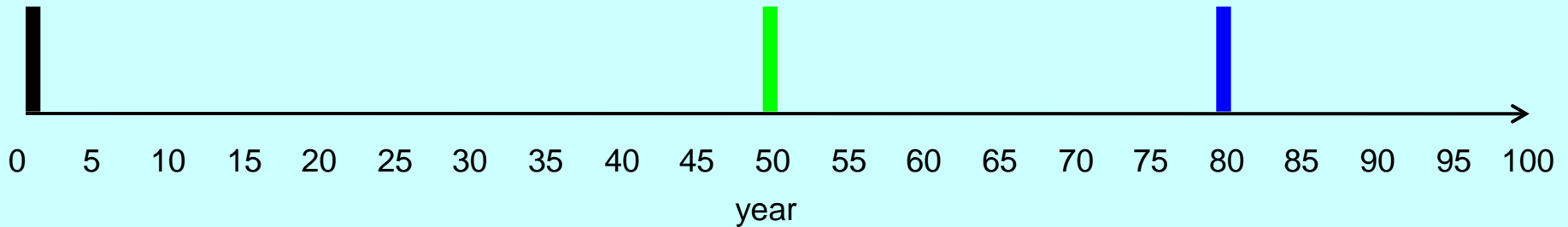
Detailed inspection every five years



Determine Activity Timing

Activity Timeline for CFRP Bridge

■ Construction ■ Deck Shallow Overlay ■ Deck Replacement



Detailed inspection every ten years



The LCCA Methodology

- Establish design alternatives
- Determine activity timing
- Estimate costs (agency and user)
- **Compute life-cycle costs**
- Analyze the results



The LCCA Methodology

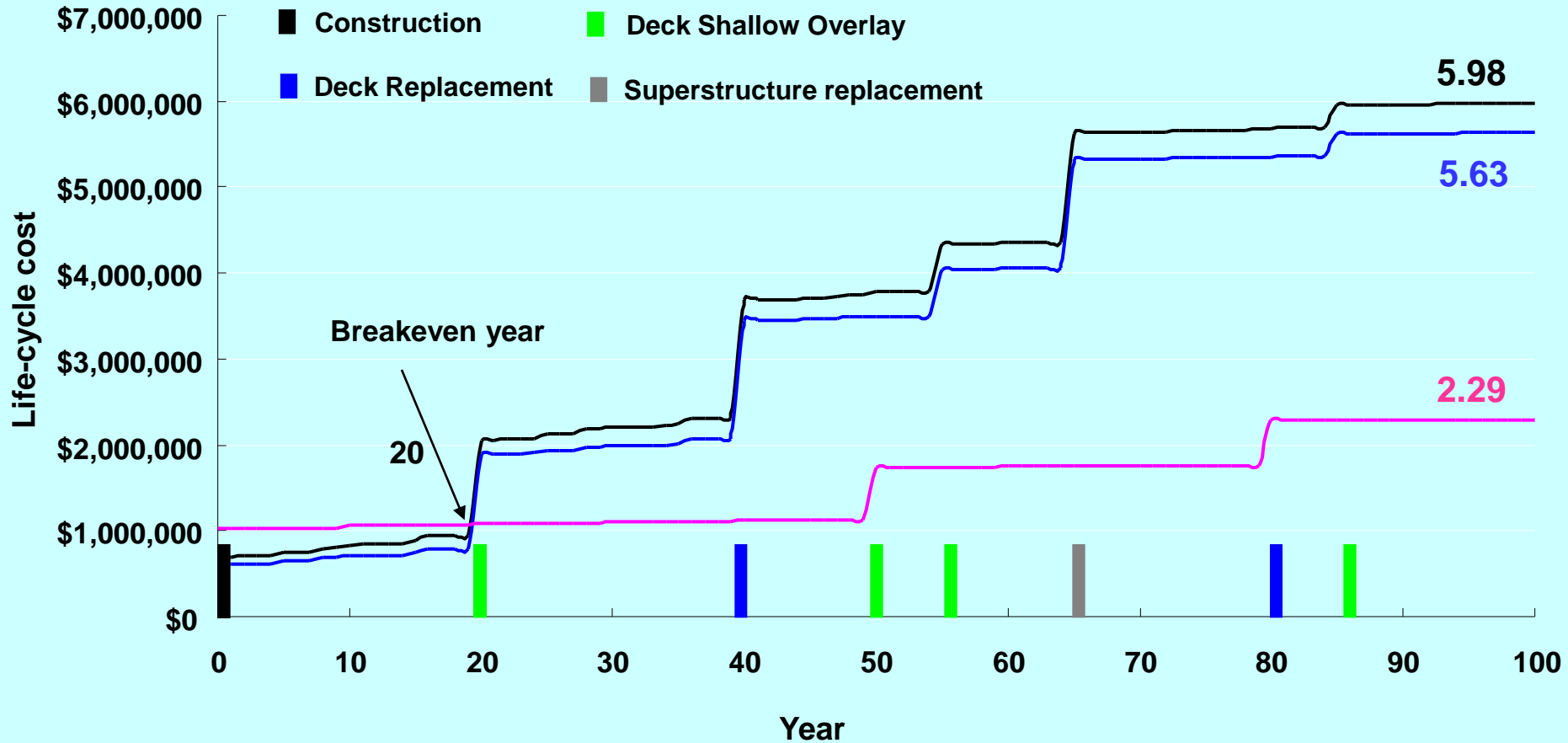
- Establish design alternatives
- Determine activity timing
- Estimate costs (agency and user)
- Compute life-cycle costs
- **Analyze the results**



Medium span bridge with High-traffic-below and High-traffic-above

Bridge Life-Cycle Cost

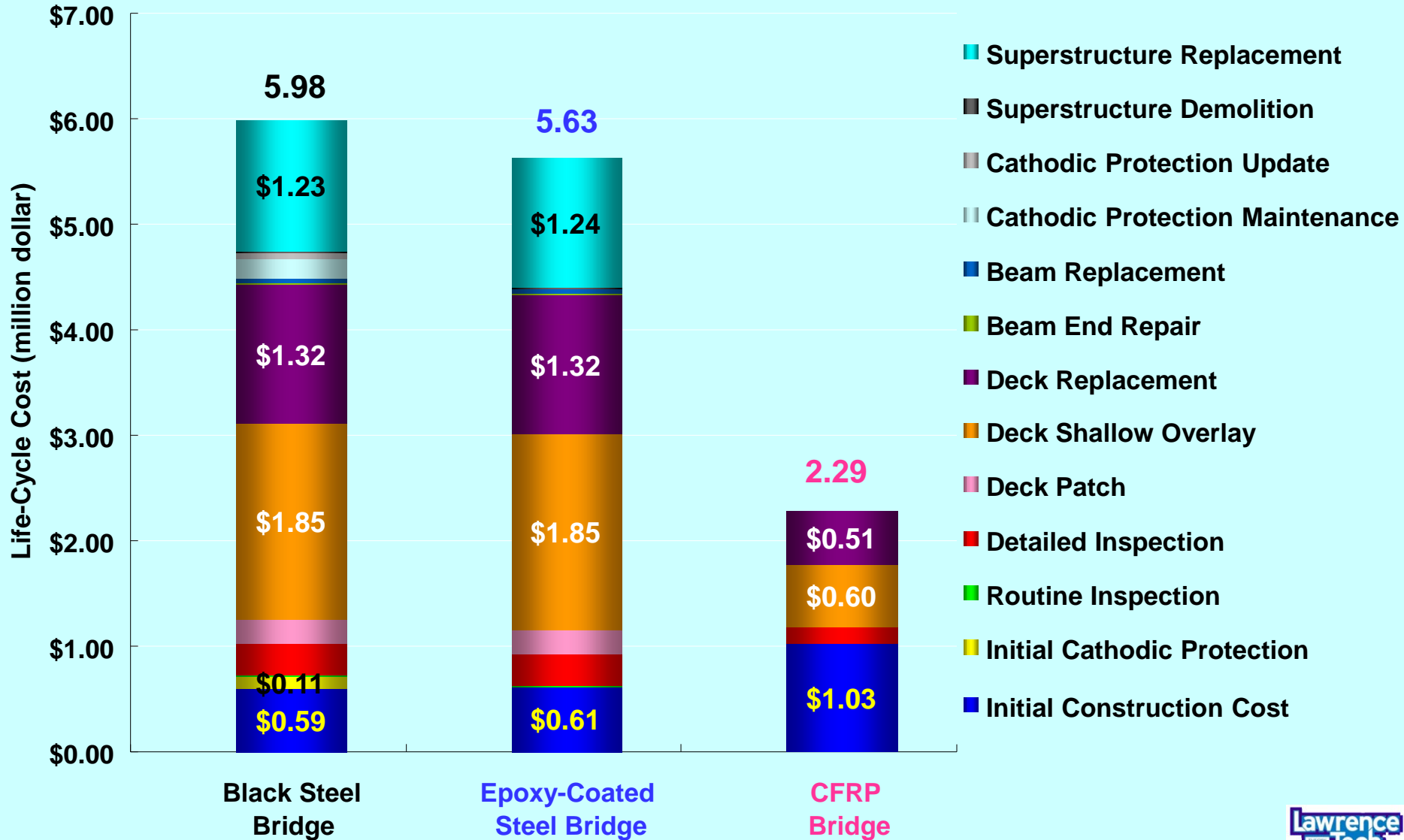
— Black Steel Bridge — Epoxy-Coated Steel Bridge — CFRP Bridge





Medium span bridge with High-traffic-below and High-traffic-above

Bridge Life-Cycle Cost Comparison





Sensitivity Analysis

- Sensitivity analysis studies the manner of how the most optimal target solution or function (Output), would be affected by changes in the value of one or more parameters (Input) of a model, while the rest of them remain unchanged.



Sensitivity Analysis

Tornado chart

- Tornado chart shows a graphical representation of the changes produced in the target optimal solution or function whenever a specific quantity or value in a model's parameters changes.



Sensitivity Analysis

Tornado Chart of Black Steel Bridge

Top 5 sensitive parameters

Initial value

parameter -10%

parameter +10%

Normal driving speed S_n below bridge

70 mph

\$5.301



\$6.985

Real discount rate

3%

\$5.344



\$6.726

Driving speed reduction below bridge

25 mph

\$5.511



\$6.504

Normal driving speed S_n over bridge

45 mph

\$5.698



\$6.393

AADT below bridge

100,000

\$5.681



\$6.235

\$4.0

\$4.5

\$5.0

\$5.5

\$5.98

\$6.5

\$7.0

Life-Cycle Cost (million dollar)



Sensitivity Analysis

Tornado Chart of Epoxy-Coated Steel Bridge

Top 5 sensitive parameters

Initial value

■ parameter -10%

■ parameter +10%

Normal driving speed S_n below bridge

70 mph

\$4.955



\$6.640

Real discount rate

3%

\$5.025



\$6.350

Driving speed reduction below bridge

25 mph

\$5.165



\$6.159

Normal driving speed S_n over bridge

45 mph

\$5.389



\$5.995

AADT below bridge

100,000

\$5.335



\$5.889

\$4.0

\$4.5

\$5.0

\$5.63

\$6.0

\$6.5

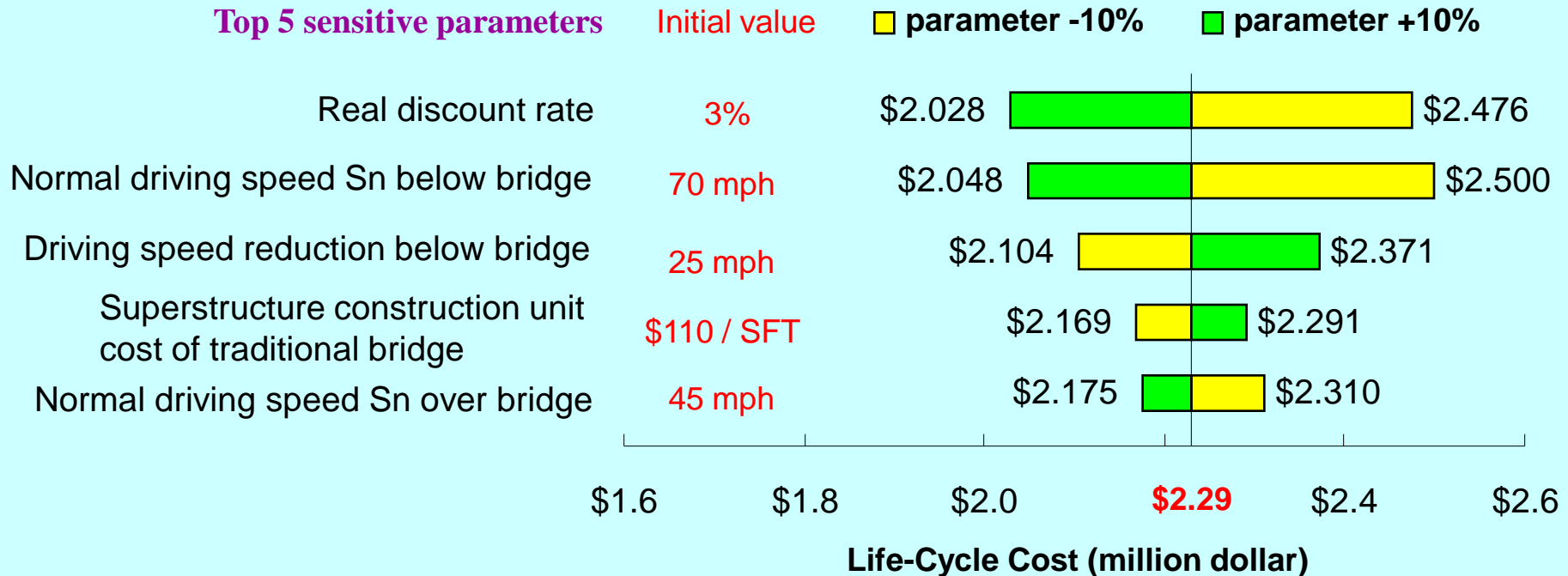
\$7.0

Life-Cycle Cost (million dollar)



Sensitivity Analysis

Tornado Chart of CFRP Bridge





Parameter Study

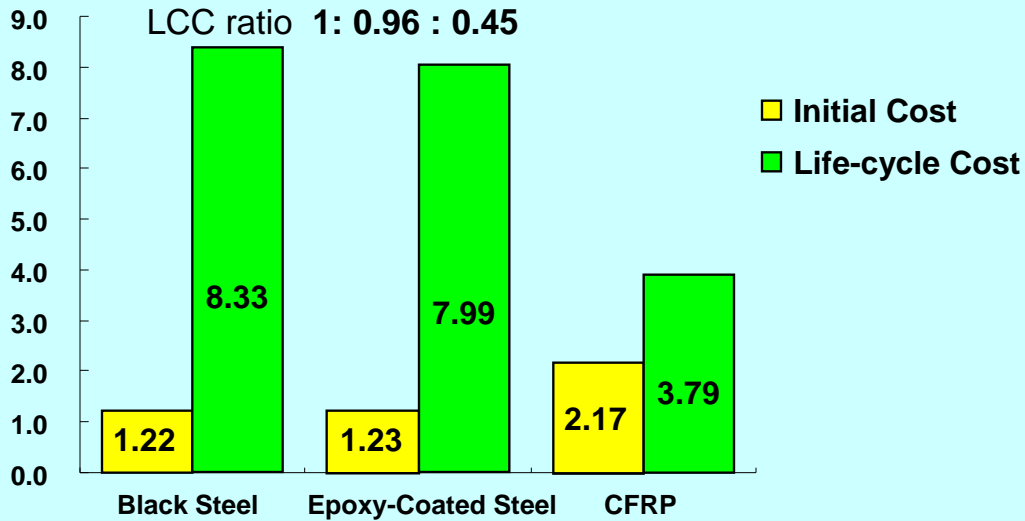
Parameter Matrix		Short-span bridge (30ft - 60ft) Double span (45ft)	Medium-span bridge (60ft - 110ft) Double span (60ft)	Long-span bridge (110ft -) Double span (122ft)
Low traffic below Bridge	Low traffic above bridge	C	C	N/C
	High traffic above bridge	C	C	N/C
Medium traffic below bridge	Low traffic above bridge	C	C	C
	High traffic above bridge	N/C	C	C
High traffic Below bridge	Low traffic above bridge	N/C	C	C
	High traffic above bridge	N/C	C	C

C: Considered N/C : Not considered (Not so common)

Long span Box Beam Bridge (122 ft span)

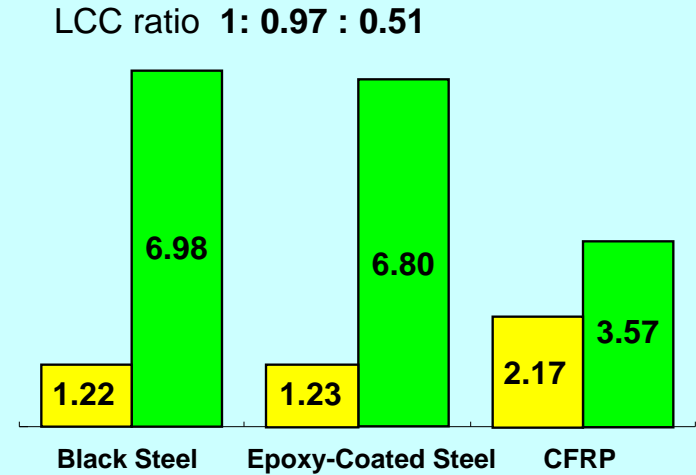
Initial cost ratio 1 : 1.01 : 1.78

LCC ratio 1: 0.96 : 0.45



Initial cost ratio 1 : 1.01 : 1.78

LCC ratio 1: 0.97 : 0.51

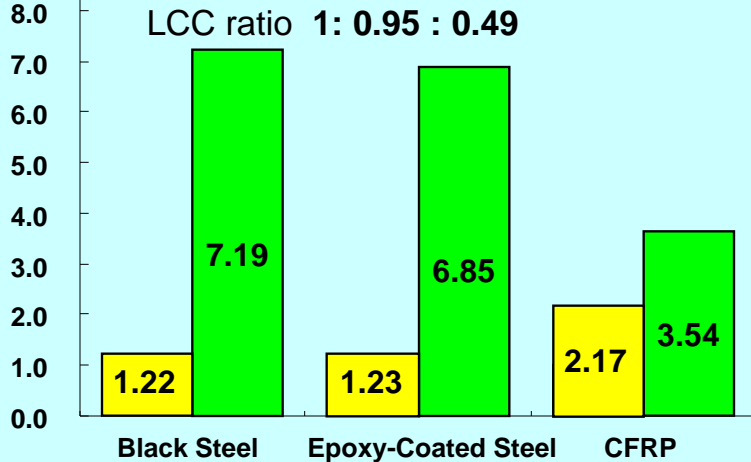


High-traffic-below & High-traffic-above

High-traffic-below & Low-traffic-above

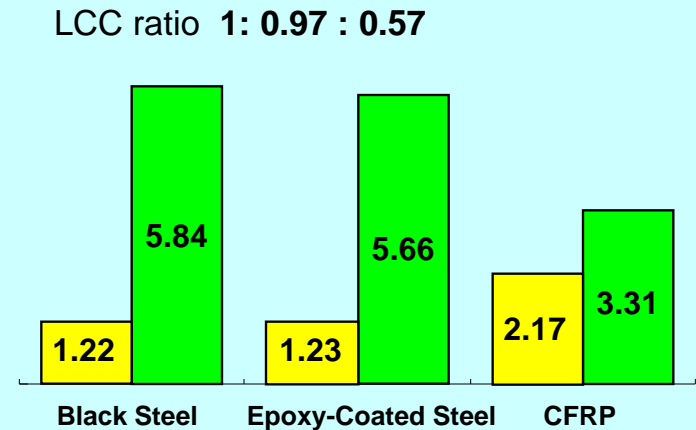
Initial cost ratio 1 : 1.01 : 1.78

LCC ratio 1: 0.95 : 0.49



Initial cost ratio 1 : 1.01 : 1.78

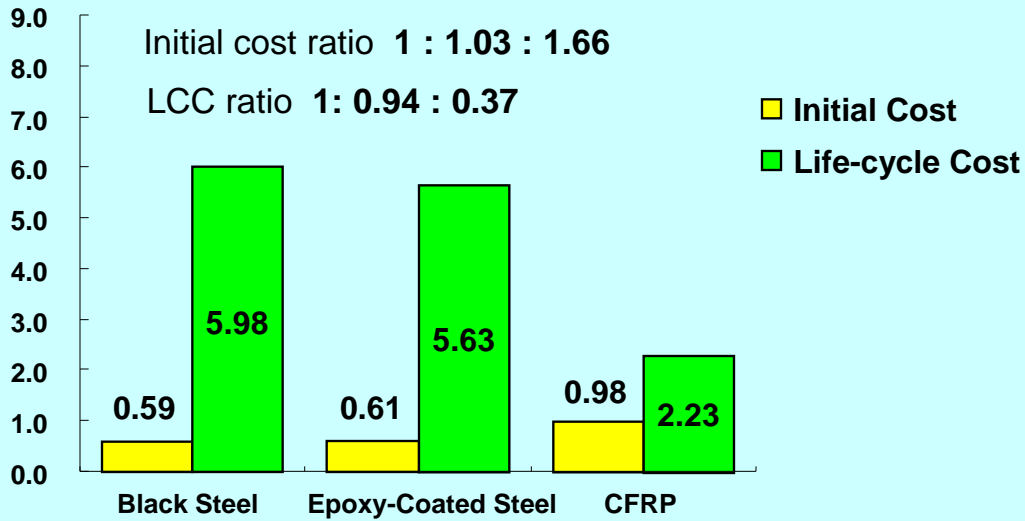
LCC ratio 1: 0.97 : 0.57



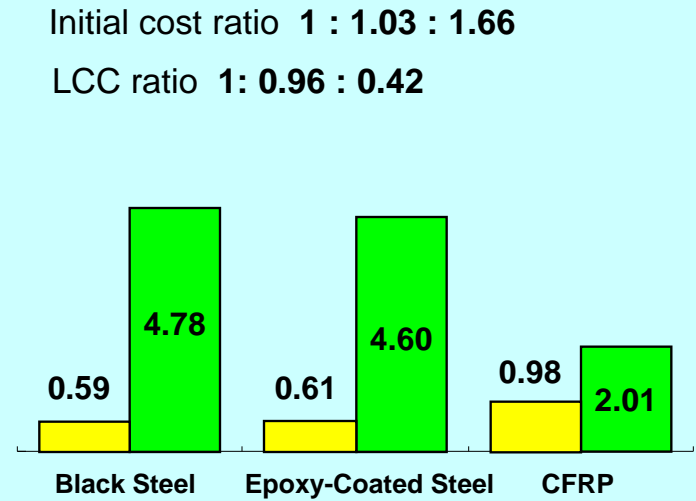
Medium-traffic-below & High-traffic-above

Medium-traffic-below & Low-traffic-above

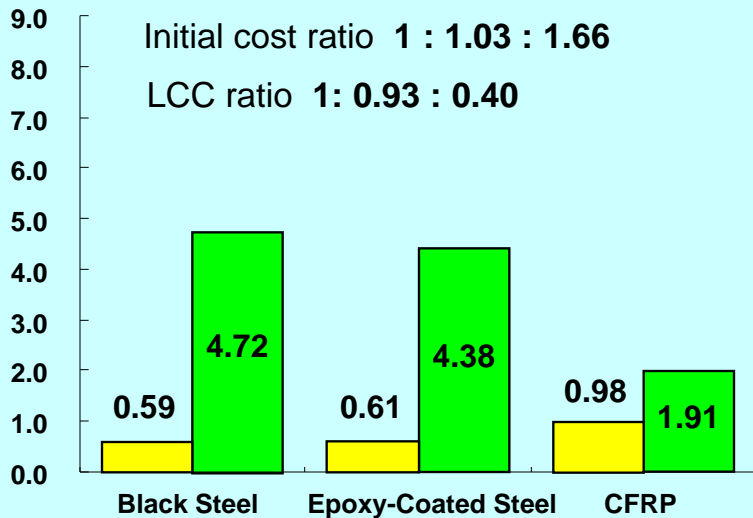
Medium span Box Beam Bridge (60 ft span)



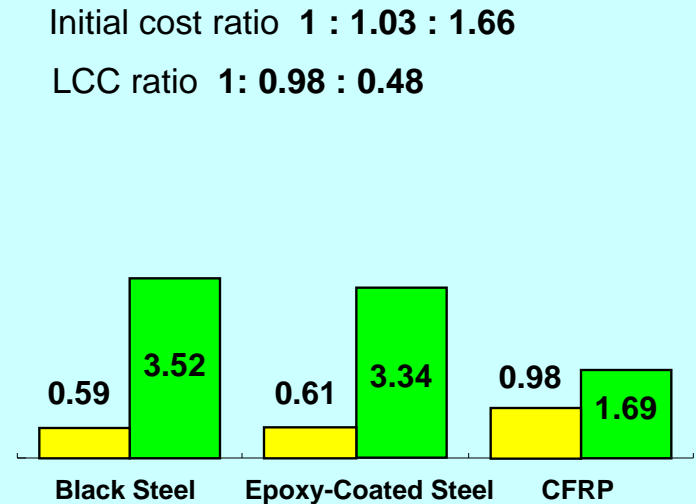
High-traffic-below & High-traffic-above



High-traffic-below & Low-traffic-above

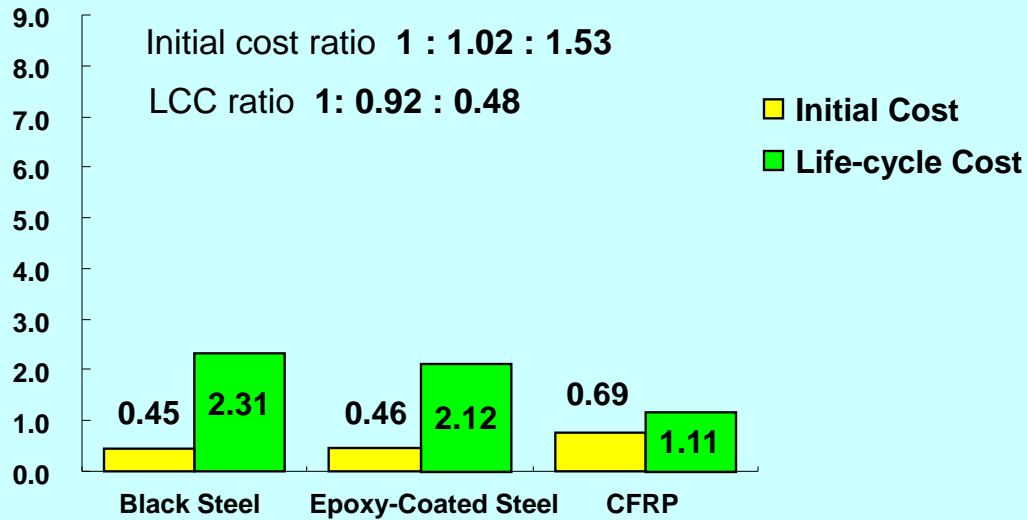


Medium-traffic-below & High-traffic-above

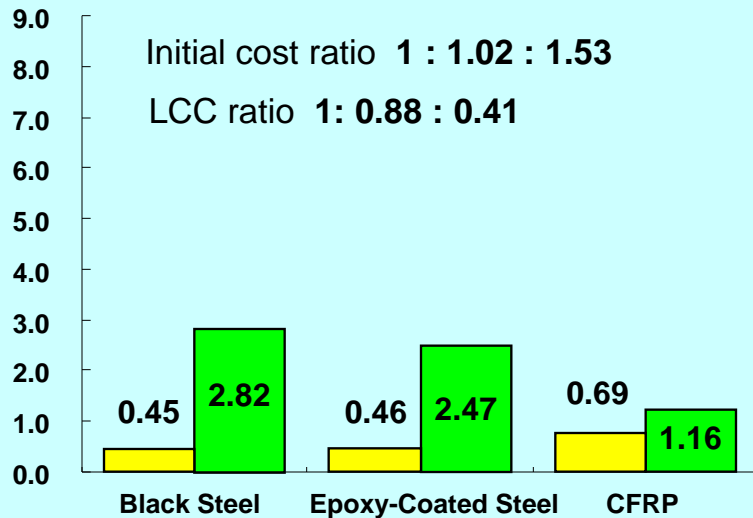


Medium-traffic-below & Low-traffic-above

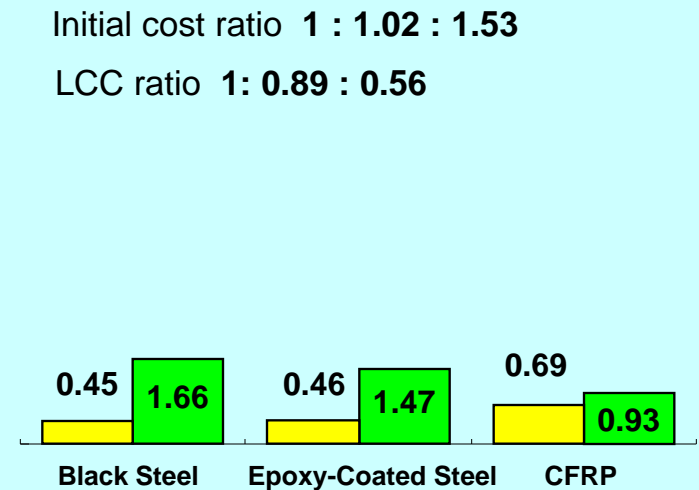
Short span Box Beam Bridge (45 ft span)



Medium-traffic-below & Low-traffic-above

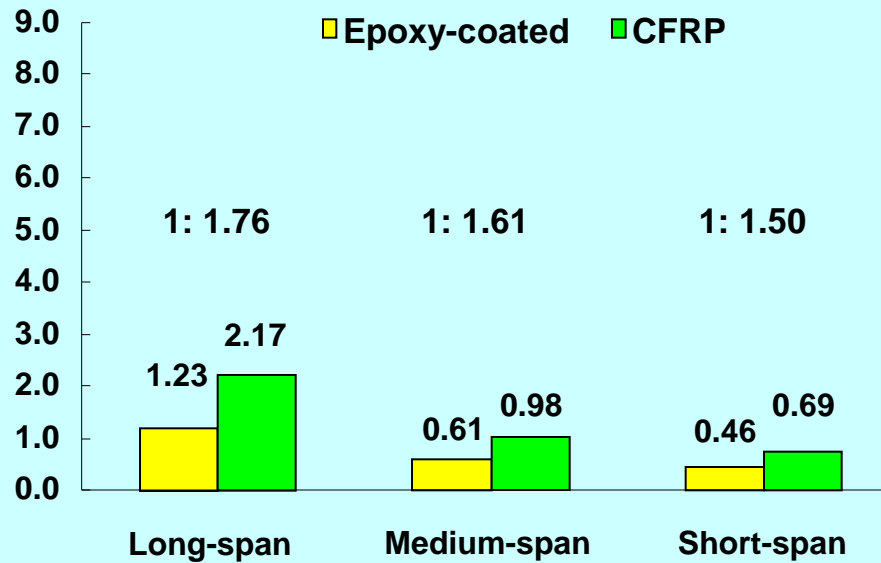


Low-traffic-below & High-traffic-above

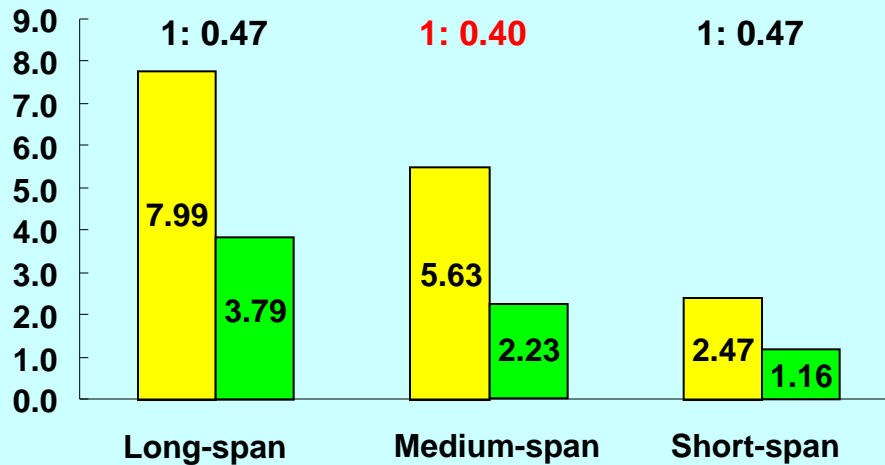


Low-traffic-below & Low-traffic-above

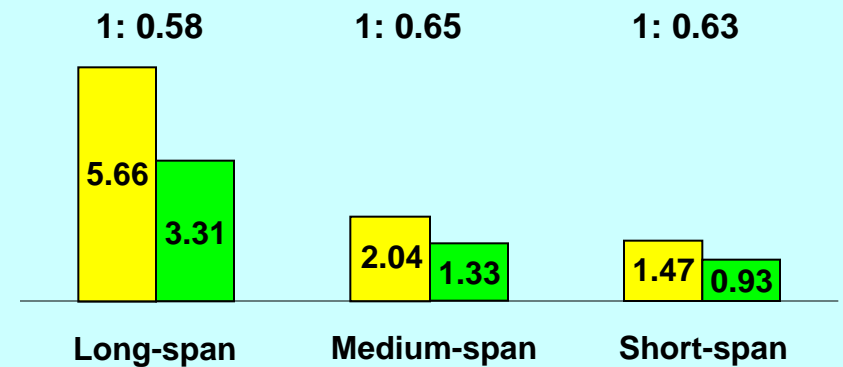
Initial Cost Comparison



LCC Comparison (Most traffic)



LCC Comparison (Least traffic)





Conclusions

With the results of the completed analysis of all the thirteen side-by-side box beam bridges, the following conclusions have been drawn:

- Bridges built with CFRP reinforcement are more economical than traditional bridges for LLC
- Medium-span bridge is the most cost-efficient on initial construction cost when CFRP reinforcement is used
- Among these thirteen bridges, “Medium-span with High-traffic-below & High-traffic-above” is the most cost-efficient one when CFRP reinforcement is integrated in the design



THANK YOU!